ENCOR® 3219

LEATHER ARKEMA COATING RESINS

Product Application details	ENCOR® 3219 is an acrylic copolymer emulsion, free from APE surfactants.	
	ENCOR® 3219 is a versatile binder, well suited for the finishing of every kind of leather.	
Performance Benefits	High solids	
Polymer Type	Acrylic Copolymer	
Sales Specifications	Solid Content at 105°C, % (ISO 3251)	49 - 51
	pH (ISO 976)	3.0 - 4.0
	Viscosity at 23°C, mPa.s (Brookfield RVT, 100rpm, sp2) (ISO 2555)	50 - 200
Other Characteristics ¹	Stabilizing system	A
	Minimum Film Formation Temperature, °C (ISO 2115)	< 5
	Tg (DSC), °C	- 12
	Density / Specific Gravity at 23°C, g/ml (ISO 2811)	1.06
	Average Particle size, nm (ISO 13321)	200
	1 The data provided for these properties are typical values, intended only as guides, and should not be construed as	sales specifications



Product Safety

Please refer to the corresponding Safety Data Sheet.

Storage & Handling

ENCOR® 3219 should be stored indoors in the original, unopened and undamaged container, in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided.

The product is protected to prevent any microbial deterioration during normal conditions of storage but care should be taken to avoid accidental contamination during subsequent handling and processing.

In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date

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420, rue d'Estienne d'Orves 92705 Colombes Cedex - France arkema.com - **arkemacoatingresins.com**

